

A woman and a man are shown in profile, both wearing VR headsets and holding white motion controllers. They are standing in a room that appears to be a training or research environment. In the background, there is a projector screen displaying a 3D architectural model, and a chalkboard. The room has light-colored walls and a wooden cabinet. The text is overlaid on a semi-transparent dark grey bar.

# Virtual reality in apprenticeship training: myths and real possibilities

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# The content

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- Part 1. Tradition and qualities of the apprenticeship systems
- part 2. Wild card: COVID-19.
- Part 3. Good practices
- Part 4. VR learning environments and solutions
- Part 5. Conclusions for apprenticeships.





A young woman wearing a yellow hard hat and a red safety vest is smiling and looking towards the camera. She is in a factory setting, with other workers in the background. The image is overlaid with a semi-transparent dark blue rectangle containing text.

# part 1: Tradition and qualities of apprenticeships

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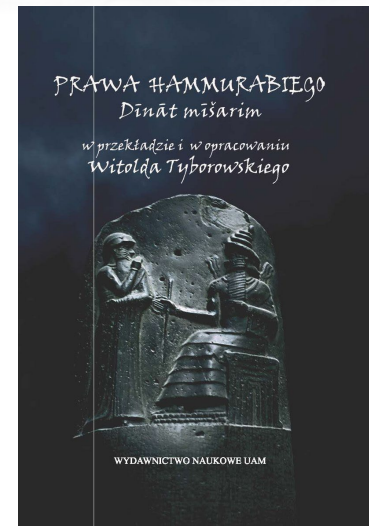
Learning by doing (Dewey)

Shaping citizen's competencies (Kerschensteiner)

# Tradition of master-apprentice relation

- Over 40 centuries of master-apprentice relationship in craftsmanship
- *Dinat mišarim* by Hammurabi, craft masters were called: *Mār ummiānum*
- **Statistics for apprenticeships in Europe and other continents (renaissance of the systems)**
- **Role of employers and their organisations (mainly chambers)**
- **Systemic anchor in the EQF and NQFs**
- **Qualities of apprenticeship systems**
- **Master's / Instructor's competencies\* and personality as a guarantor of the apprenticeships sustainability and adaptability**

\*Competencies understood as a set of instrumental and directional features



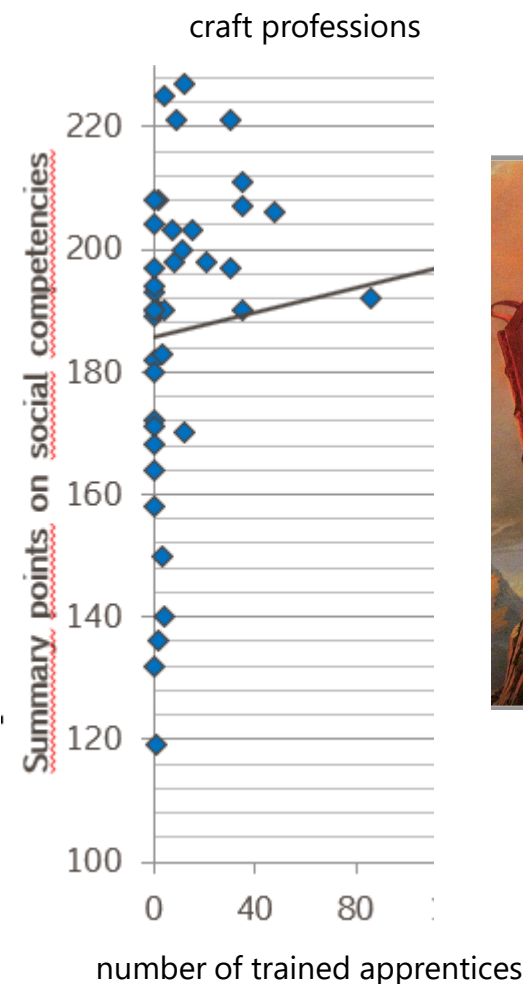


# Craftmaster-teacher's personality make system resilient

- **Personality is formed in social experience (and allows you to share your own experience)**
- **Since personality traits are an element of competence (and personality can be developed), competences can also be improved through social training**
- **Pedagogical work is social training**
- **Further training and professional development processes are part of the personality development program – because development lasts a lifetime, and its expression is the pursuit of professional mastery.**

POSITIVE correlation: Spearman's Rho  $r_s=0.5$  (moderate) and significant ( $\alpha=0.01$ ) in unpopular professions

Figure 1. Positive correlation between training of apprentices and craftmaster's social competencies



# The main functions of learning

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**The main function of learning and training is CHANGE. It's about shaping the willingness and ability to do something we want or need to do. It's about being competent, which means having the right competencies (related to knowledge and skills and attitudes).**

Personality is a fundamental tool for the correct implementation of the goals and tasks of the teacher-educator

**The personality of the educator - allows you to have authority and be an authority.**

**However in order to maintain authority nowadays you need to be also well acquainted with new technologies, including ICT.**

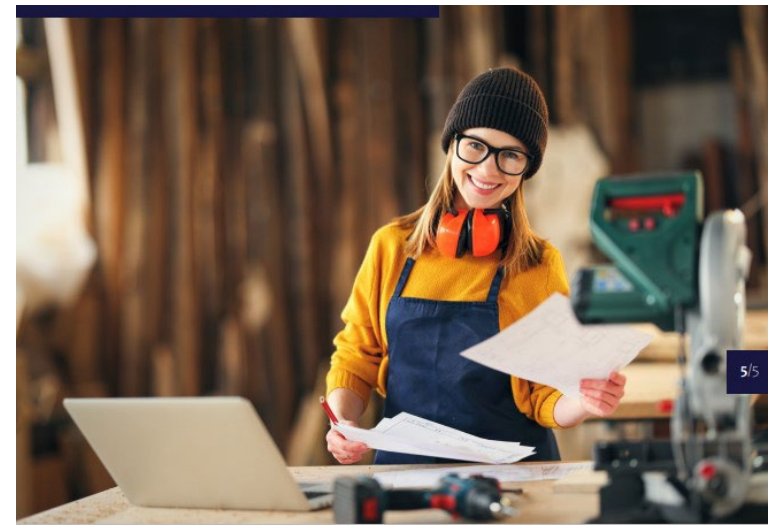




# What makes apprenticeship resilient?

- 1) VET Teacher-educator-master competencies
- 2) Synergies with employers and their ecosystems (guilds, chambers, associations) enabling teaching with the use of modern equipment and technologies
- 3) World-wide recognition of qualifications  
legalisation/apostile basing on strong tradition (there is a one role model of craftmaster, journeyman, etc.) and Hague convention from 5.10.1961, Europass and other
- 4) Shaping an aware citizen (G. Kerschensteiner) with professional and social competencies
- 5) Professional skills are acquired in most effective way of learning by doing (J. Dewey)

In the decade 2010-2020 apprenticeships were re-introduced in many countries around the World. All went quite well **however...**





**part 2: Wild card – COVID-19**

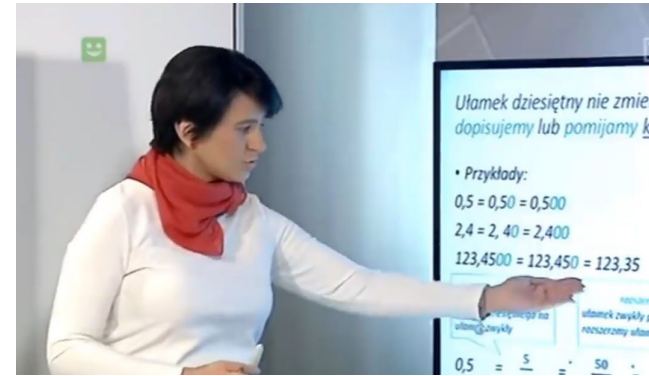
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# COVID-19 challenges for VET

The COVID-19 pandemic has presented unique challenges to all types and levels of learning including vocational education and training (VET). An entire generation of VET learners could suffer severe disruption of their learning if continuity of distance learning is not ensured.

[english - digital gap during covid-19 for vet learners at risk in europe.pdf \(europa.eu\)](#)



TV lessons



On-line lessons



Frustration and lack of engagement

# Digital gap for apprenticeships






- 1) **Disturbed contact between teachers/craftmasters and students/apprentices**
- 2) for few months in Poland but also in other countries there were difficulties with trainings in companies and with vocational exams
- 3) teaching and training forms and methods were not attractive in the first period, teachers were trying to master ICT apps, however many teachers and masters were surprised with this challenge (in Poland in 2020, only 62% of craftmasters were using ICT solutions in the apprenticeships - in many cases it was use of simple programmes)



The screenshot shows the Cedefop website's 'Resources' section. The main heading is 'Digital gap during COVID-19 for VET learners at risk in Europe'. Below the heading is a brief description: 'Synthesis report based on preliminary information on seven countries provided by Cedefop's Network of Ambassadors tackling early leaving from VET'. There is a 'Publications' button and a 'PDF Version' button. A 'Description' table is partially visible at the bottom.

Description	Description
Cedefop's ambassadors for tackling early leaving from education and training call for further support to address the needs of	Countries

**What challenges are VET teachers and trainers facing?**

-  Absence of access to equipment and internet connection required to offer distance learning
-  Lack of digital skills and competences to make efficient use of the platforms
-  Poor experience in creating digital teaching content
-  Lack of experience on e-learning and other distance learning effective pedagogies in VET, especially for teaching practical components
-  Concerns over privacy issues, copyright and data protection

Source: Cedefop.



# VR as an answer?

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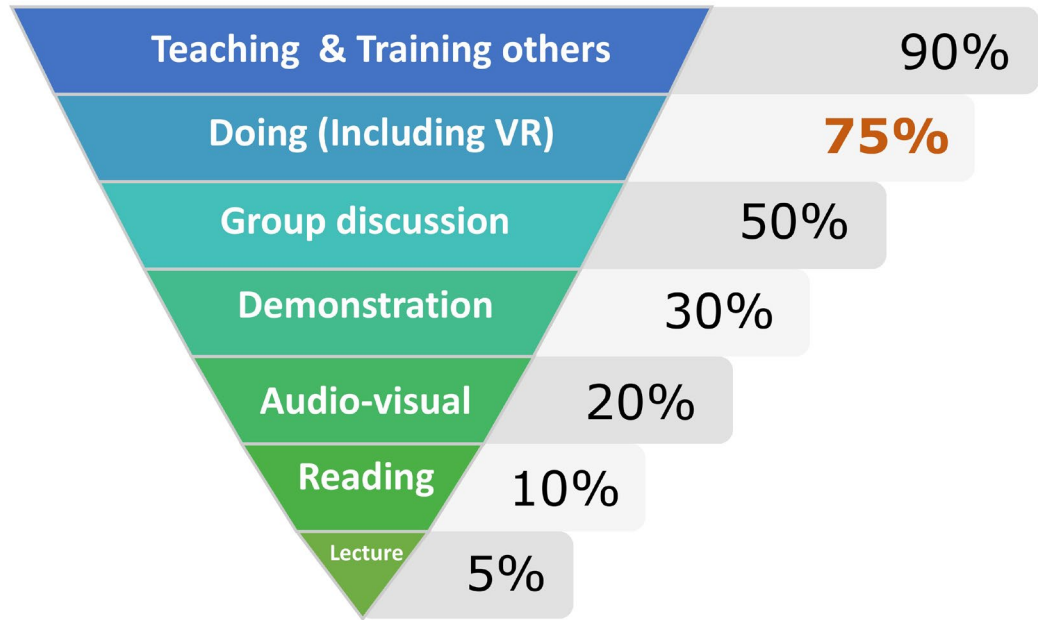
Virtual Reality (VR) has opened new possibilities for communication and new ways of education, including new approach towards Vocational Education and Trainings (VET) and for teachers.

VR and Augmented Reality (AR) can make education more immersive and engaging **to be remembered in very attractive sing content way**. Virtual Reality Learning Environment (VLE) should however include also some space for effective interaction and cooperation. That requires from participants some at least elementary rules of communication in VLE.

With topping 9.36 million shipments in 2021 VR headset shipments reached over 13.59 million worldwide in 2022

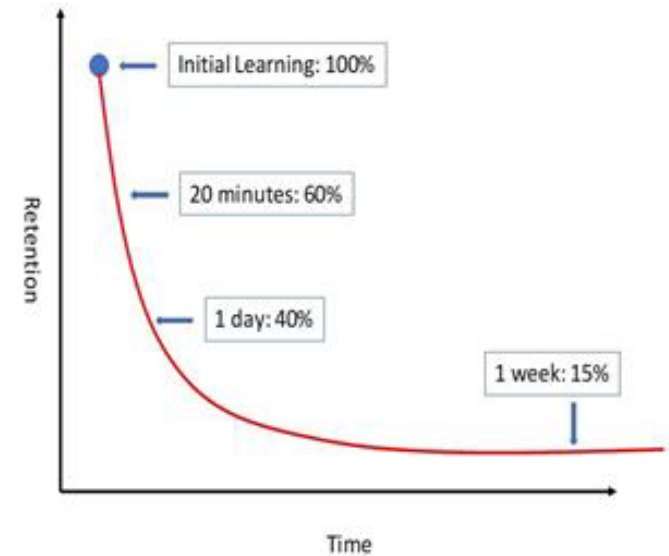


**Figure 2. Dale's Cone of experience and learning retention**



Source: <https://frontcore.com>

**Figure 3. Hermann Ebbinghause's forgetting curve**

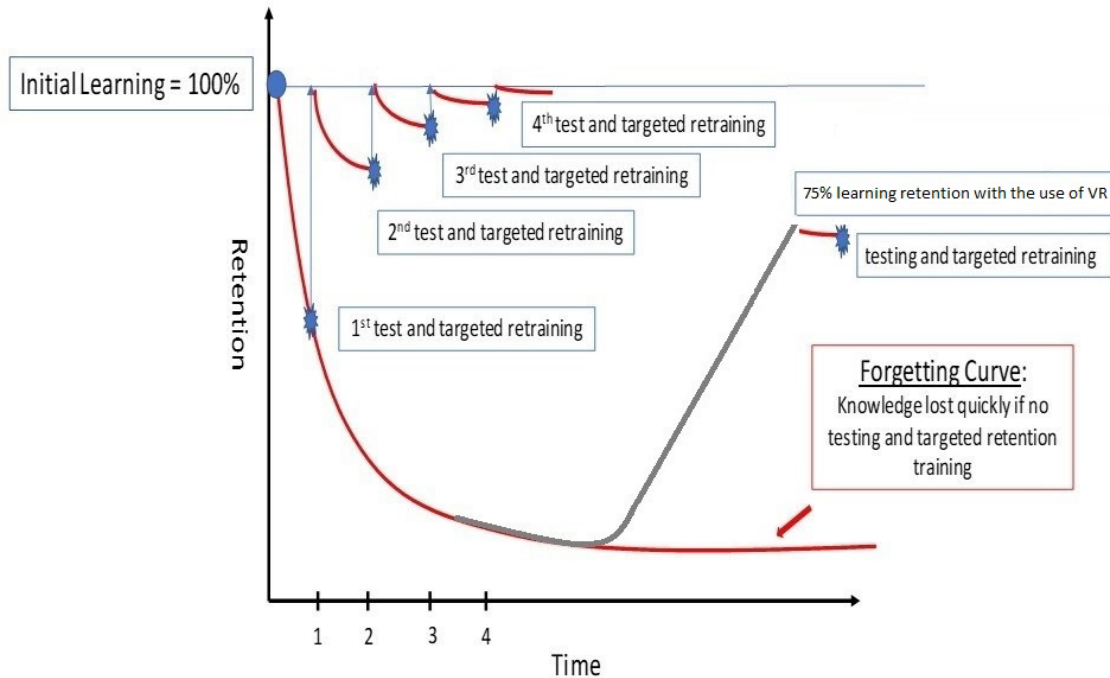


VR learning environments thanks to flexibility (you can wear them wherever and whenever you want) and attractivity (nice visualisation with elements of interaction and gamification) are friendly to use practically everyday.

Thanks to that you can practice (learning by doing) in **safe** environment (you will not break the machine for example) and without additional costs.



Figure 4. Learning retention and teaching/training



Source: own elaboration from Maddox T. 2017.

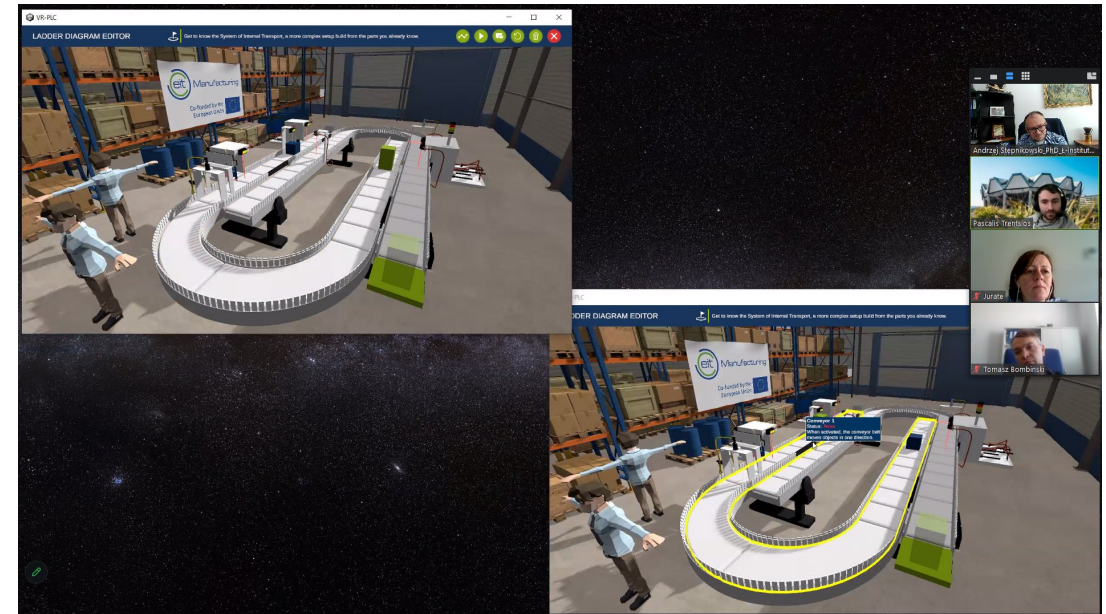
Due to that **you are able to train and re-train yourself frequently and that is preventing you from forgetting** (that improve your learning retency).

It is even easier to achieve if you have a tutor or guide to support you.

Such solutions are attractive form for enriching stationary or on-line courses (are open for many worlds and possibilities)

“The brain is hardwired to forget” (T. Maddox, University of Texas)

**Tests and targeted retraining sessions stimulate, long-term memory storage enabling us to keep acquired information and even recall them** (with some techniques such as activation of pre-knowledge for example). **Tests and retraining should be repeated a few (even three or four) times so that “less and less information must be retrained, and forgetting is nearly absent”** (Maddox T. 2017).







**COViR**

# Part 3a: good practices for VET

**COViR Project Collaborative Virtual Reality platform for e-learning: Teaching Communication (ERASMUS+, 2020-1-PL01-KA226-VET-095931)**



Co-funded by the  
Erasmus+ Programme  
of the European Union



# About COViR project

- 1) Development of the e-learning course on the VR (history, equipment and functionalities)
- 2) Development of the communication skills course for the use of VR learning environment
- 3) Developing the VR Platform
- 4) Certification in VR environment
- 5) COViR Teachers Guidebook



## COViR Teachers' Guide

This document contains Teacher Training Materials from the COViR Project co-funded by the European Union under the Erasmus+ programme



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# Project results in short

- Within 24 months we managed to train 16 Meta VR Trainers with pedagogical qualifications (8 in Poland, 6 in Cyprus, 2 in Greece and 2 in Spain).
- They have trained 16 trainees (8 in Poland, 4 in Spain, 3 in Cyprus, 3 in Greece)
- We held 6 multiplier events for about 100 people (48 in Poland)









Co-funded by the  
European Union



# Part 3b: good practices from VET

22209 PLC-Centered VR-Training for Industry 4.0 (VR-PLC)

PLC-Centered VR-Training for Industry 4.0 : Train the trainer  
(VR-PLC TTT)

## Multiuser application

- Teacher & student mode
- Cross-platform (VR, Web, PC)
- Viewing presentations (PDF)
- Voice- & text-chat

...



# About VR-PLC and VR-PLC TTT projects

- 1) Training needs analysis in Radom Metal Cluster and LINPRA
- 2) Development of the content for learning nuggets for the SkillsMove.eu Platform (EIT-M)
- 3) Developing the VR-PLC Platform
- 4) Testing and workshops in Radom (Poland) and in Kaunas (Lithuania)
- 5) Development of another project: VR-PLC Train the Trainer (new range of possibilities for interaction)

RUHR  
UNIVERSITÄT  
BOCHUM

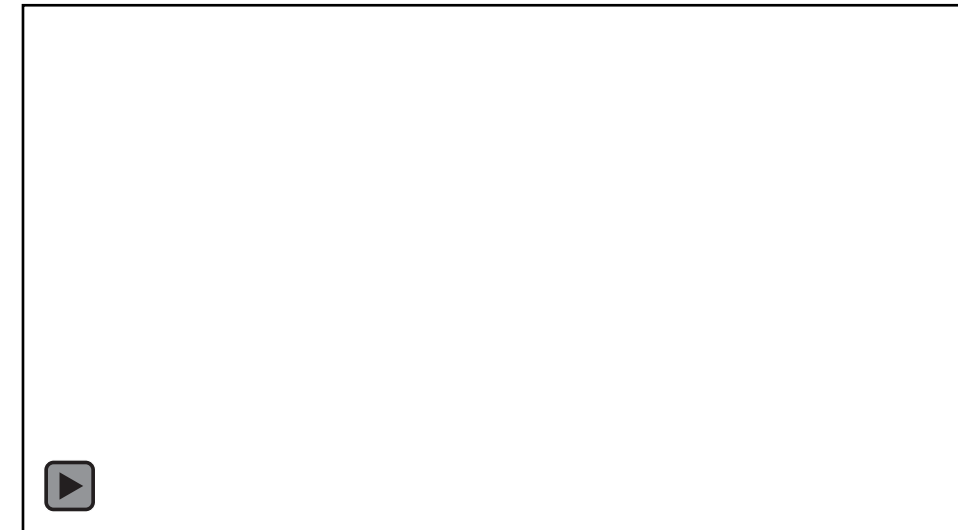
RUB

LINPRA

KAUNO  
KOLEGIJA

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Łukasiewicz  
Institute for Sustainable Technologies



VR  
PLC  
Train the Trainer

eit Manufacturing

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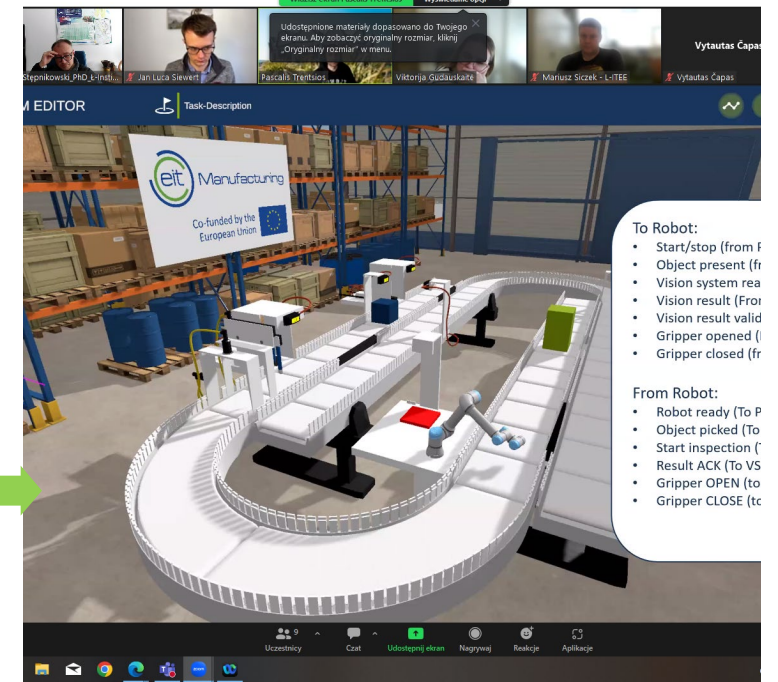





# VR-PLC Train the Trainer



- Within 18 months we managed to develop 8 learning paths with over 30 learning nuggets that were consumed by 25 learners so far
- We have organized 4 workshops (3 in Poland and 1 in Lithuania) for about 50 employees, VET teachers and students
- Now we are developing upgraded VR learning environment for visual inspection robot and interactions with VET instructor





A person wearing a VR headset is standing in a modern, bright living space. The room features a wooden desk with a computer monitor, keyboard, and various items. There are several potted plants, a tall mirror, a wooden shelving unit with books and plants, and a clothing rack with a denim jacket. The person is wearing a light blue hoodie, dark pants, and white sneakers. The text is overlaid on a semi-transparent dark grey background.

**Part 4: VR learning environments  
and solutions  
(in the context of  
apprenticeships)**





## Main myths on VR

- It is not an Augmented Reality (AR)
- You can (not) use them without any limitations (there are some time limits suggested by producers), in general each session shouldn't last for more than 30 minutes – than you need to rest (15-20 minutes should be optimal) in order not to feel discomfort
- VR is (not) only for gaming
- VR is antisocial (it can be but musn't)
- VR isn't just a trend (but a long-term project that humanity remains invested in).





# VR Weak points

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- ✓ In general, you need have hands occupied with controllers or gloves with sensors
- ✓ **You should keep yourself in the safety area**
- ✓ When jumping into virtual reality for the first time, some users can get sick (stomach disorder).  
**Such devices have their limitations for people with labyrinth disorders, risk of epilepsy and some other disabilities. Sometimes skin rash appears and dizziness**
- ✓ **They are still relatively expensive** (of course it depends on our financial possibilities), anyway even if it wouldn't be for equipment costs, than there is still an issue of **costs of development of the VR Learning environment** and **costs of training** of VR trainers.
- ✓ You learn here only in simulated environment (lack of responsibility?) maybe it is like learning by doing but it is rather not Work-based Learning



A man with long brown hair and a full beard is wearing a black VR headset. He is dressed in a light grey zip-up hoodie and light-colored pants. He is standing in a room with a window that has a chain-link fence in front of it. To his right, there is a large potted plant. The background shows a hallway with a door and a window.

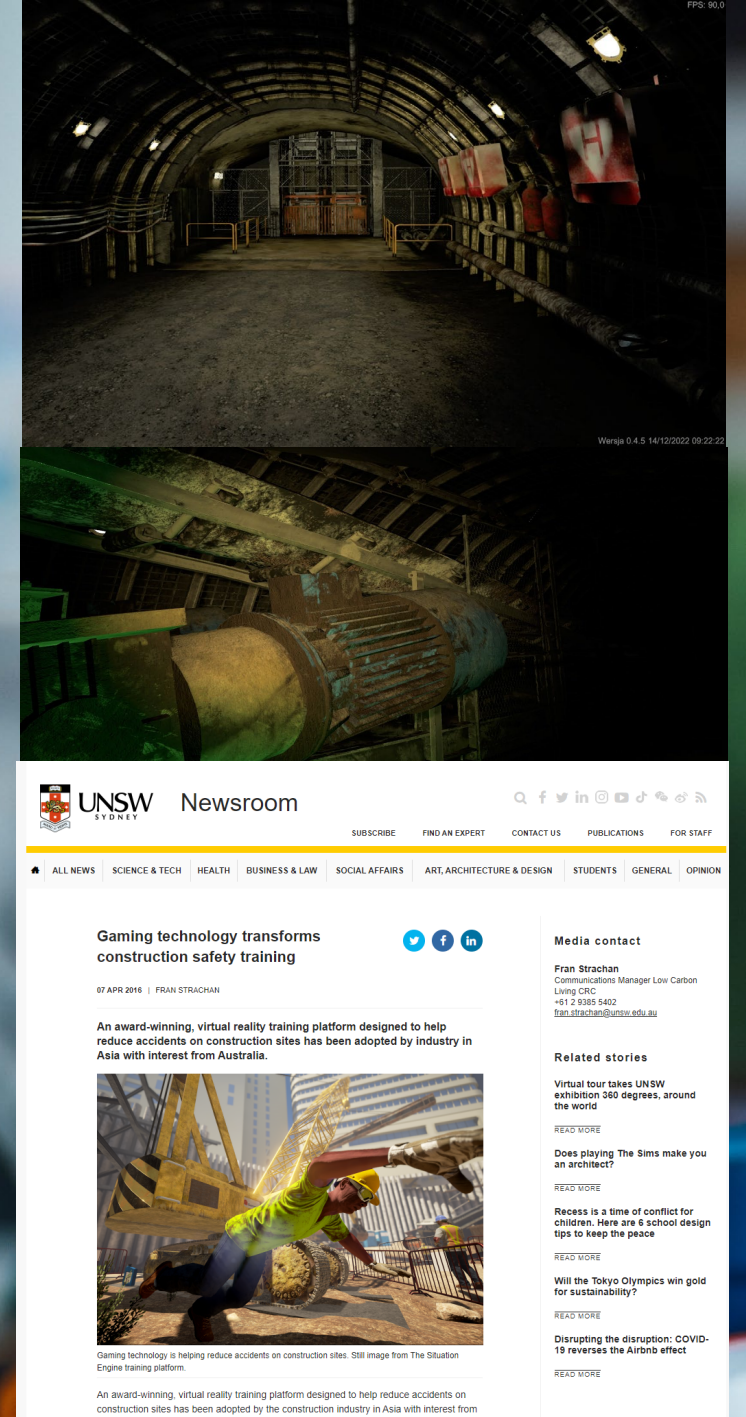
# Part 5: Conclusions for apprenticeships

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# Messages for VET teachers and trainers

- ✓ **Benefits: VR solutions are useful element of educational packages allowing to demonstrate interesting content and solutions as well as to train /re-train your abilities (alone or with an instructor) supporting learning retention**
- ✓ It can be a good training tool, complementing other methods thanks to increased engagement and stimulation (It can be a very useful tool especially in the context of simulation of dangerous places like minings and construction sites )
- ✓ maybe VR is considered as effective as learning by doing but it is rather not Work-based Learning (i.a. in case of learning the responsibility for losses on material etc.)
- ✓ VR has its limitations but in the educational proces „potentially offers greater personalised and inclusive learning approaches tailored to the needs of individual learners” (CEDEFOP, 2022, p.17) enabling continuation of the learning proces even in time of pandemia.





# Conclusions

- ✓ **Challenges:** For VET teachers and trainers one of the main challenges could be different level of prior experiences with the VR (lack of experiences=reluctancy?) in order to learn tools, test training scenarios/environments and develop communication skills (conext of CPD)
- ✓ **Solution:** Disseminate training VR components for pedagogical courses for VET teachers and trainers by 2030
- ✓ **VR will not replace apprenticeships but it can make it more attractive** although this technology should be more disseminated among VET instructors and apprentices enabling them realisation in safe and flexible way of some elements that would require an access to the machine/equipment that this particular employer doesn't have
- ✓ In that context there is another interesting solution could be an Augmented Reality (AR)



